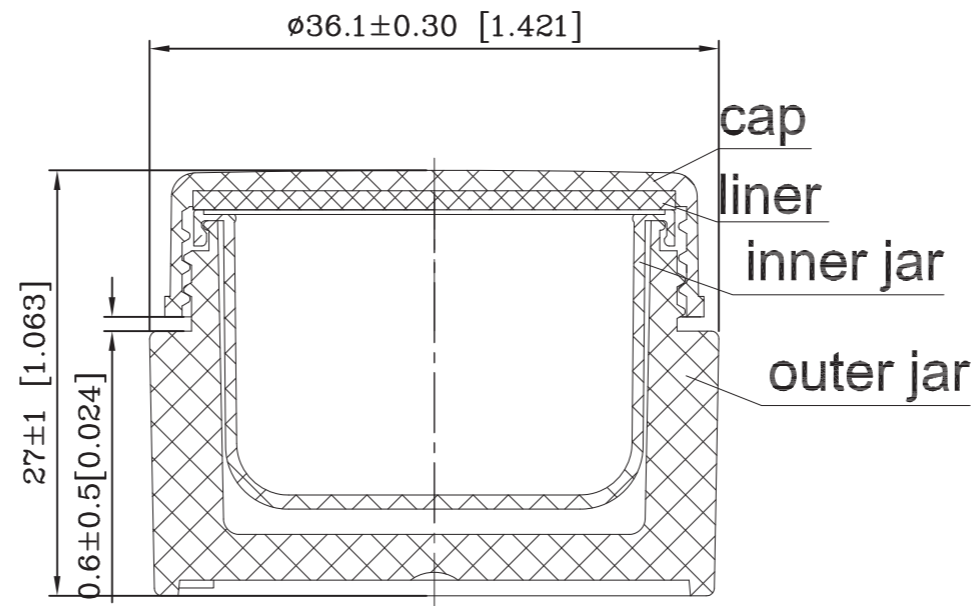




REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL RELEASE	1/15/18	GW

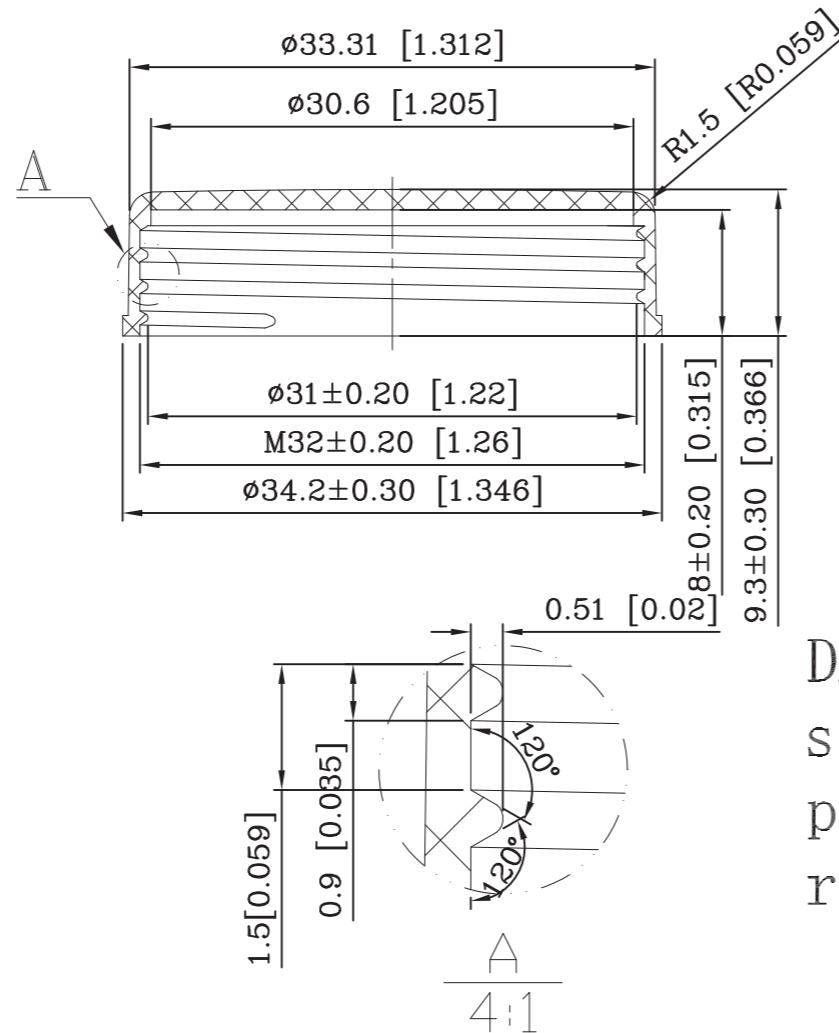


no.	ITEM NAME	MATERIAL	GRADE NO.	MAKER	Weight
①	CAP	PP			$1.6 \pm 0.2g$
②	LINER	PE			
③	INNER JAR	PP			$1.5 \pm 0.2g$
④	OUTER JAR	PMMA			$11.5 \pm 1.0g$
⑤					
⑥					

 All Circled Dimensions Are Critical to Function

	PROJECT NO.	<b>TOLERANCE</b> 0 ≥ 10 -- ± 0.15    50 ≥ 70 -- ± 0.5 10 ≥ 20 -- ± 0.2    70 ≥ 90 -- ± 0.7 20 ≥ 30 -- ± 0.3    80 ≥ 150 -- ± 1 30 ≥ 50 -- ± 0.4    ≥ 200 -- > 2 ANGULAR: ± 1° 30'
	PART NO. <b>J03008</b>	
<b>PRODUCT: 8ml ROUND JAR - ASSEMBLY</b>		
<b>WEIGHT: N/A</b>	<b>DRAWN BY:</b>	<b>OFC: 9±1ML</b>
<b>PROG:</b> 	<b>SCALE: 1:1</b>	<b>MATERIAL: N/A</b>
<b>DATE:</b>	<b>DWG NO.</b>	

REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL RELEASE	1/15/18	GW

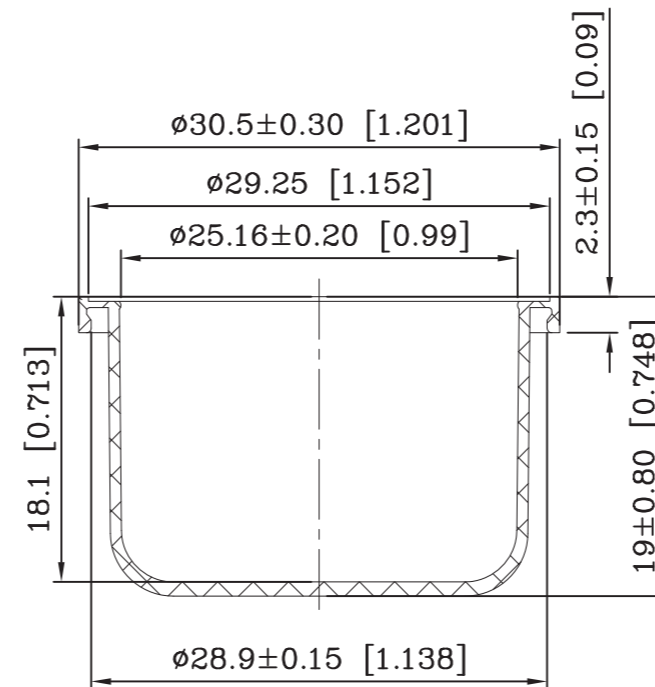


DATA:  
 single thread  
 $p=1.5$   
 right-hand thread



All Circled Dimensions Are  
 Critical to Function

	PROJECT NO.	<b>TOLERANCE</b> $0 \geq 10 \rightarrow \pm 0.15$ $50 \geq 70 \rightarrow \pm 0.5$ $10 \geq 20 \rightarrow \pm 0.2$ $70 \geq 90 \rightarrow \pm 0.7$ $20 \geq 30 \rightarrow \pm 0.3$ $80 \geq 150 \rightarrow \pm 1$ $30 \geq 50 \rightarrow \pm 0.4$ $\geq 200 \rightarrow > 2$ <b>ANGULAR: <math>\pm 1^{\circ} 30'</math></b>
	PART NO. J03008	
PRODUCT: 8ml ROUND JAR - CAP		
WEIGHT: $1.6 \pm 0.2g$	DRAWN BY:	OFC: N/A
PROG:	SCALE: 1:1	MATERIAL: PP
DATE:	DWG NO.	

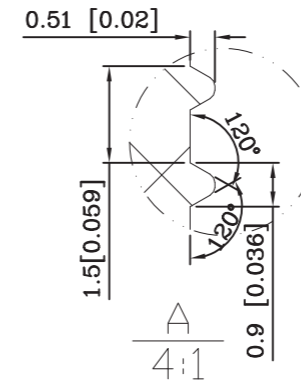
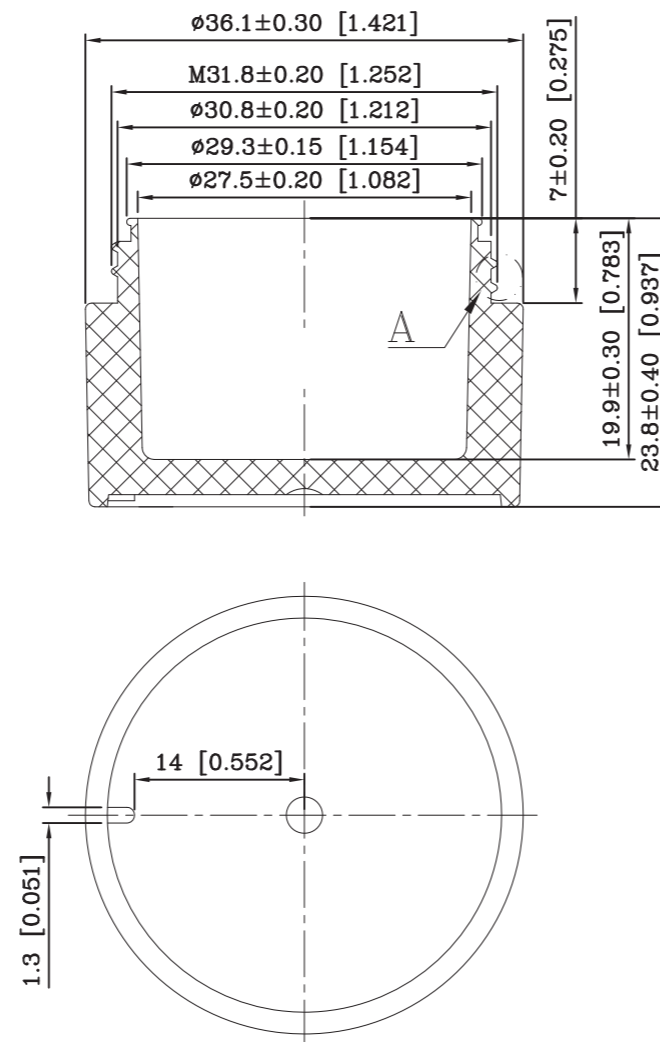
REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL RELEASE	1/15/18	GW



 All Circled Dimensions Are Critical to Function

	PROJECT NO.	<b>TOLERANCE</b> $0 \geq 10 \rightarrow \pm 0.15$ $50 \geq 70 \rightarrow \pm 0.5$ $10 \geq 20 \rightarrow \pm 0.2$ $70 \geq 90 \rightarrow \pm 0.7$ $20 \geq 30 \rightarrow \pm 0.3$ $80 \geq 150 \rightarrow \pm 1$ $30 \geq 50 \rightarrow \pm 0.4$ $\geq 200 \rightarrow > 2$ <b>ANGULAR: <math>\pm 1^\circ 30'</math></b>
	PART NO. <b>J03008</b>	
<b>PRODUCT: 8ml ROUND JAR - INNER JAR</b>		
<b>WEIGHT: <math>1.5 \pm 0.2g</math></b>	<b>DRAWN BY:</b>	<b>OFC: <math>9 \pm 1ML</math></b>
<b>PROG:</b> 	<b>SCALE: 1:1</b>	<b>MATERIAL: PP</b>
<b>DATE:</b>	<b>DWG NO.</b>	

REVISIONS			
REV.	DESCRIPTION	DATE	BY
A	INITIAL RELEASE	1/15/18	GW



DATA:  
single thread  
p=1.5  
right- hand thread

All Circled Dimensions Are Critical to Function

	PROJECT NO.	<b>TOLERANCE</b> $0 \geq 10 \rightarrow \pm 0.15$ $50 \geq 70 \rightarrow \pm 0.5$ $10 \geq 20 \rightarrow \pm 0.2$ $70 \geq 90 \rightarrow \pm 0.7$ $20 \geq 30 \rightarrow \pm 0.3$ $80 \geq 150 \rightarrow \pm 1$ $30 \geq 50 \rightarrow \pm 0.4$ $\geq 200 \rightarrow > 2$ <b>ANGULAR: <math>\pm 1^\circ 30'</math></b>
	PART NO. J03008	
PRODUCT: 8ml ROUND JAR - OUTER JAR		
WEIGHT: $11.5 \pm 1g$	DRAWN BY:	OFC: N/A
PROG:	SCALE: 1:1	MATERIAL: PMMA
DATE:	DWG NO.	